

# Work Order ID 53151

October 23, 2009 10:00:27 AM



Page 1

Item ID: D350-591-312

Accept



Setup Start



Revision ID: B

Stop



Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 18/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: PS

Date: 09-10-22 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3272

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

5 09/11/20

HJ for BG 09/11/18

110

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

1-Bevel end for welding FWD ONLY

pk

pk 09.11.10

10 φ

2-Weld Support using Jig DT8719, weld Fwd End Plate as per QSI 004 & Dwg

D3272

A/R Aluminum Rod

2111311  
2111494

pk

3-Grind End Plate flush

pk

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

120

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

PD 09.11.11 13

130

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

10

05.11.11

140

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

09.11.12

10

0

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Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 	QC3- Inspect Part Finish	0.00							
QC Quality Control	Memo	0.00	SAD 09-11-12			(10)			
160 	Large Fab	0.00							
Large Fab	Memo	0.00							
Large Fab	Assemble Leg Assembly as per Dwg D3272								
170 	QC5- Inspect part completeness to step on W/O	0.00							
QC Quality Control	Memo	0.00							

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Required Date: 18/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180  Large Fab	1 - Assy Leg per dwg Large Fab	0.00				10	0		
Large Fab	Memo 2 - Leave one rivet out until welding is complet	0.00							
	3 - Bevel Aft end for wedding								
	4 - Inspect for foreign object as per QSI 024								
	5 - Weld Aft End Plate as per QSI 004 & DwgD3272								
	A/RAluminum Rod 1111311								
	6 - Grind End Plate flush								
	7 - Install last rivet.								
190  QC	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
Quality Control	Memo	0.00							

*09.11.16*

*09.11.16 (10)*

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Cust Item ID:

Required Date: 18/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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200 QC5- Inspect part completeness to step on W/O

0.00



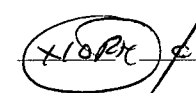
QC

Memo

0.00

=> 8 02/11/16

Quality Control



210 Chemical Conversion Coat per QS1005 4.1

0.00



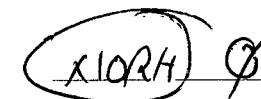
HandFinish

Memo

0.00

Handwritten signature and date for Chemical Conversion Coat

Hand Finishing



220 \* pressure - WASH White Gloss(Ref:4.3.5.1) per QS1005 4.3-Alum

0.00



Powdercoat

Memo

0.00

=> Handwritten signature and date for pressure wash

Powder Coating



START TIME: 2:30pm

OVEN TEMPERATURE: 320°F

FINISH TIME: 3:00pm



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Cust Item ID:

Required Date: 18/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

260

QC4- 100% Inspect kits for completeness

0.00



=> 5 09/11/20

QC

Memo

0.00

Quality Control



270

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD350-591-312  
Location: NR/B

09/11/23 (10)

280

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/24

ME 09-11-23

# Picklist Print

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Page 1

Work Order ID: 53151

Parent Item: D350-591-312RevB

Parent Item Name: Heli-Access-Step, Long RH



Comments:

Start Date: 23/10/2009

Required Date: 18/11/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3067-1RevA  End Plate		Manufactured	No			110	Each	68.0000	10.0000		<u>09.11.09</u>	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

68

51546

68

D3272-1RevB

Manufactured

No

110

Each

0.0000

10.0000



Step

MS21042L5

Purchased

No

Each

1,077.000

20.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1077

110382

10

111127

4

111636

63

112314

1000

10

09.10.28 853167

9/11/17 10054

20x50



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Work Order ID: 53151

Parent Item: D350-591-312RevB

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3065-041RevB		Manufactured	No			160	Each	62.0000	10.0000			
Step Leg Assembly Hi												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 353523

22

8

51125

22

2

Main Warehouse

WA

40

52104

40

D3066-1RevB

Manufactured No



Spacer

160

Each

74.0000

20.0000

10.09.11.12

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

74

51545

74

20

D3219-1RevA

Manufactured No



Plate

160

Each

128.0000

20.0000

10.09.11.09

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

128

52230

128

20

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Work Order ID: 53151

Parent Item: D350-591-312RevB

Parent Item Name: Heli-Access-Step, Long RH


Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20600-AD4W4  Rivets		Purchased	No			180	Each	2,495.000	160.0000		10.11.12	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2495	
110731	215	
111359	46	
111477	74	
112314	1960	1160
112385	200	

AN3-35A \*2  
  
Bolt

Purchased

No

260

Each

441.0000

20.0000

9/16/14 1000 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	441	
106993	12	
110467	1	
112314	428	200 SP

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Work Order ID: 53151



Parent Item: D350-591-312RevB



Parent Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-13A		Purchased	No			260	Each	308.0000	80.0000			
<div style="display: flex; justify-content: space-between;"> <div> <p>8 +10 Bolt</p> </div> <div> </div> <div> <p>9/11/09</p> </div> <div> <p>SP</p> </div> </div>												

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	308	
107321	1	
107534	5	
107959	23	
109285	37	
110552	66	
110865	3	
111477	9	
111925	7	
112314	157	
17406	0	
51764	0	

M 113149  
 XM 113226

48x 50  
 32x 54

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Parent Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-36A Bolt		Purchased	No			260	Each	415.0000	20.0000			

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	415	
109545	11	
110467	7	
110731	4	
112243	20	
112314	323	
112385	50	

AN960JD10 Washer		Purchased	No			260	Each	1,897.000	40.0000			
---------------------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	1897	
105442	95	
109059	2	
109840	23	
110985	202	
111279	5	
111668	64	
112314	1000	
112369	506	

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Work Order ID: 53151



Parent Item: D350-591-312RevB



Parent Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416

216

Purchased

No

260

Each

4,779.000

160.0000



9/11/17 SL

(10x)

Washer

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

4779

108161

521

110523

340

111279

101

111916

482

112314

3335

16941

0

160xSL

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Parent Item: D350-591-312RevB



Parent Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD516

24

Purchased

No

260

Each

1,595.000

40.0000



Washer



9/16/17 box 54

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1595

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

39

112082

68

112314

500

112794

181

112828

500

40x50

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Parent Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2230-3RevG/ <i>x4</i>		Manufactured	No			260	Each	225.0000	40.0000			
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*S-415*  
  
 Lug



*9/11/17 SP*

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST

27

51568

27

Main Warehouse

ST176

198

51428

198

D2618RevB1 *x2*

Manufactured No



Bushing

260

Each

271.0000

20.0000



*40x 50*

*9/11/17*

*sl 100*

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST39

271

50989

200

51189

71

*20x 51*

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Work Order ID: 53151

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Parent Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2856-400RevA Abraison Strip	x2 @ 7.20 <sup>n</sup>	Manufactured	No			260	f	167.3337	6.0000		9/11/17	SP

Warehouse	Loc Qty	Loc Code
Location	52263	
Main Warehouse		
ST403	167.3336842	
50593	167.333684	

D3067-1RevA End Plate		Manufactured	No			260	Each	68.0000	10.0000		09-11-12	
--------------------------	--	--------------	----	--	--	-----	------	---------	---------	--	----------	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	68	
51546	68	

/D3235-1RevA / Mounting Lug	x2	Manufactured	No			260	Each	113.0000	20.0000		9/11/17	SP
--------------------------------	----	--------------	----	--	--	-----	------	----------	---------	--	---------	----

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	113	
45398	4	
46745	9	
47969	100	

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Parent Item Name: Heli-Access-Step, Long RH

Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3278-041RevC Support Assembly	x1	Manufactured	No			260	Each	83.0000	10.0000		9/11/17	SL

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

73

52075

73

10x50

Main Warehouse

ST471

10

51191

10

MS21042L3

x2

Purchased

No

260

Each

3,430.000 20.0000



9/11/17

SL

Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3430

110844

32

111274

35

111668

863

112314

2000

112385

500

20x50

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Start Date: 23/10/2009

Required Date: 18/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item: 59/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L4 / 1 12		Purchased	No			260	Each	6,002.000	80.0000			
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9/11/17 10x50

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

6002

110507

184

111827

5809

112314

9

15924

0

80x50

**DART**

DESIGN <i>GP</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3272	REV. B SHEET 1 OF 3
DATE 07.05.18		TITLE STEP ASSEMBLY, HI LONG	SCALE NTS
A	04.03.01	NEW ISSUE	
B	07.05.18	D3272-1 WAS D2622-120	

**RELEASED***07 dec 2018*

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3272-041	STEP ASSEMBLY, HIGH LONG (LH)
	X	D3272-042	STEP ASSEMBLY, HIGH LONG (RH)
1	1	D3065-041	LEG ASSEMBLY
2	2	D3066-1	SPACER
2	2	D3067-1	END PLATE
2	2	D3219-1	SUPPORT
1	1	D3272-1	STEP
16	16	MS20600AD4W4	RIVET

**GENERAL NOTES:**

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1  
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

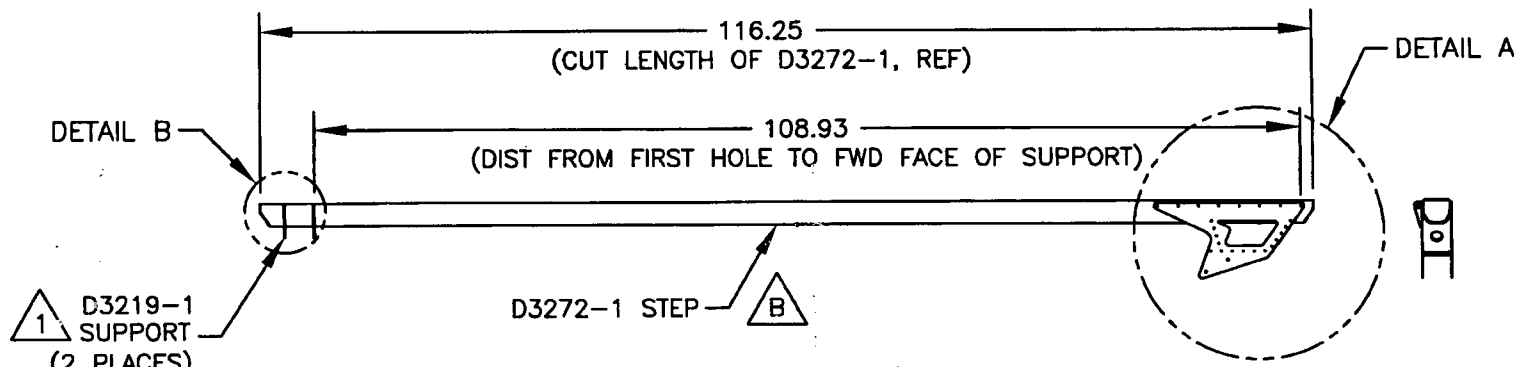
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RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *53151*

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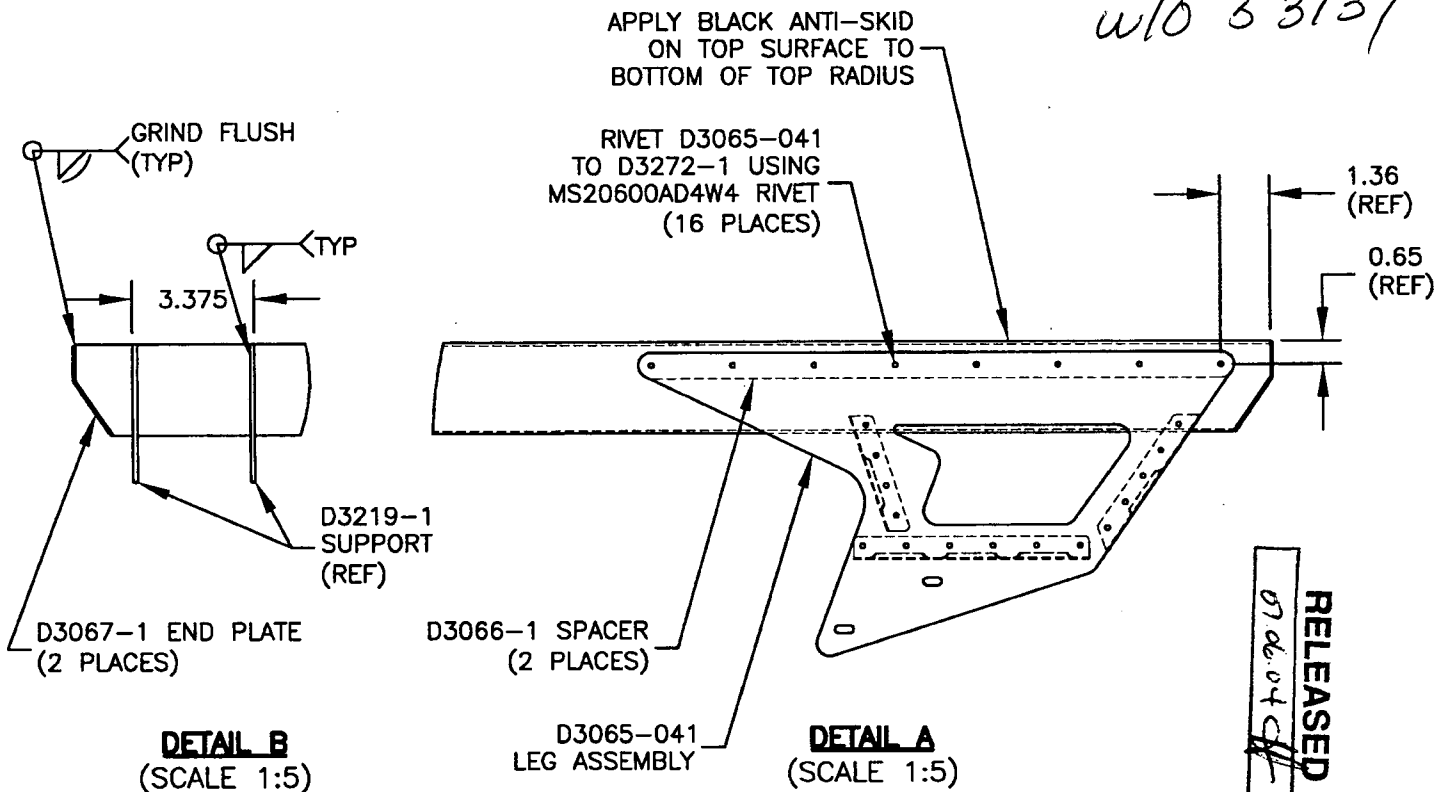


DESIGN	40	DRAWN BY		DART AEROSPACE LTD
CHECKED	LE	APPROVED		HAMKESBURY, ONTARIO, CANADA
DATE	07.05.18	DRAWING NO.	D3272	REV. B
		TITLE	STEP ASSEMBLY, HI LONG	SHEET 2 OF 3
				SCALE 1:20



**D3272-041 STEP ASSEMBLY (LH. SHOWN)**  
D3272-042 STEP ASSEMBLY (RH, OPPOSITE)

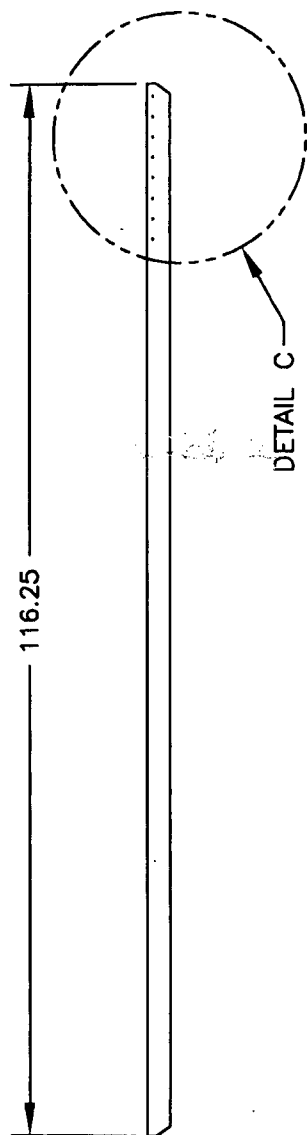
w/o 53151



RELEASED  
07.06.04

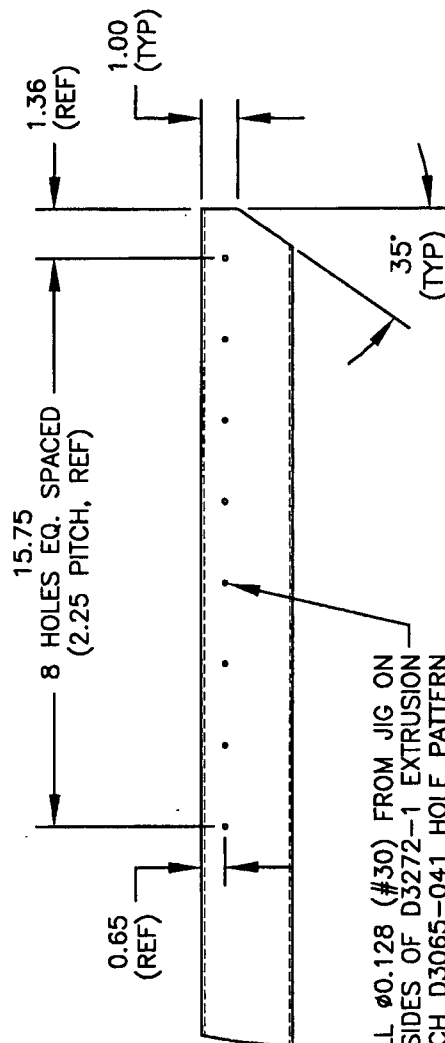


DESIGN <i>90</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>H</i>	DRAWING NO. D3272	REV. B SHEET 3 OF 3
DATE 07.05.18	TITLE STEP ASSEMBLY, HI LONG		SCALE 1:20



**DETAIL C**  
**△ D3272-1 STEP**  
(MAKE FROM D2622-120 STEP EXTRUSION)

*w/o 53151*



DRILL  $\phi 0.128$  (#30) FROM JIG ON  
BOTH SIDES OF D3272-1 EXTRUSION  
TO MATCH D3065-041 HOLE PATTERN

**DETAIL C**  
(SCALE 1:5)

RELEASED

07.06.04 *[Signature]*

Qty -211	Qty -212	Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X								D350-591-211	<i>Heli-Access-Step</i> ™, Long Step – High Skid, LH
	X							D350-591-212	<i>Heli-Access-Step</i> ™, Long Step – High Skid, RH
		X						D350-591-213	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
			X					D350-591-214	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
				X				D350-591-215	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
					X			D350-591-216	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
						X		D350-591-311	<i>Heli-Access-Step</i> ™, Long Step – High Skid, LH
							X	D350-591-312	<i>Heli-Access-Step</i> ™, Long Step – High Skid, RH
1								D3070-041	STEP ASSEMBLY (HIGH-LONG, LH)
	1							D3070-042	STEP ASSEMBLY (HIGH-LONG, RH)
		1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
			1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
				1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
					1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
						1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
							1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4							D2182B035	RUBBER CUSHION
		2	2	2	2			D2230-1	MOUNTING LUG
		2	2	2	2	4	/ 4	D2230-3	MOUNTING LUG
8	8							D2274	RADIUS BLOCK
						2	/ 2	D2618	BUSHING
4	4	4	4	4	4			D2732-030	CUSHION
2	2	1	1	1	1	2	/ 2	D2856-400-720	ABRASION STRIP
2	2							D3064-1	CLAMP
1	1							D3079-041	SUPPORT ASSEMBLY
4	4							D3080-1	CLAMP
						2	/ 2	D3235-1	MOUNTING LUG
						1	/ 1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	2	/ 2	AN3-35A	BOLT
10	10	2	2	2	2			AN4-11A	BOLT
		4	4	4	4	8	/ 8	AN4-13A	BOLT
						2	/ 2	AN5-36A	BOLT
4	4	4	4	4	4	4	/ 4	AN960JD10	WASHER
20	20	12	12	12	12	16	/ 16	AN960JD416	WASHER
						4	/ 4	AN960JD516	WASHER
2	2	2	2	2	2	2	/ 2	MS21042L3	NUT
10	10	6	6	6	6	8	/ 8	MS21042L4	NUT
						2	/ 2	MS21042L5	NUT
						1	/ 1	*DSI 9410-011	STEP MODIFICATION KIT

\*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 21 for installation of the DSI 9410-011 Kit.

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